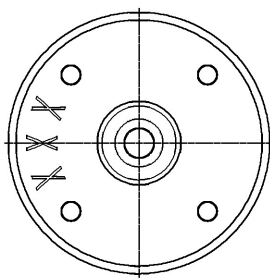
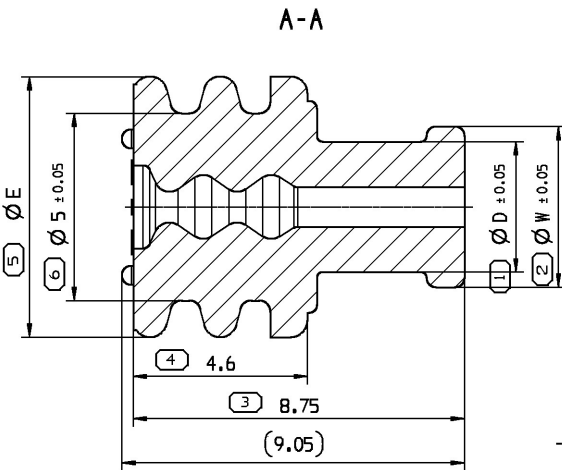
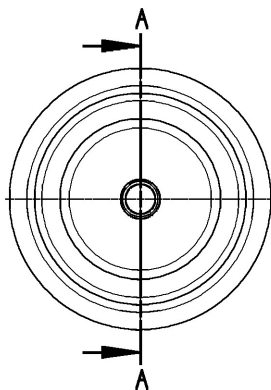


PART-NO.:	PART-REV	DATE DATUM	KABEL Ø KABEL Ø	MATERIAL WERKSTOFF	SIM RAL	D	E	W	(ØR)	(CM³)
13834633	01	01JL10	1.2 - 1.9 MM	LSR 50 SHORE 2% GRN	6010	3.45	6.9	4.25	0.195	0.173
13834634	01	01JL10	1.8 - 2.3 MM	LSR 50 SHORE 2% YEL	1007	3.85	6.9	4.65	0.188	0.166
13834635	01	01JL10	2.1 - 3.0 MM	LSR 50 SHORE 2% WHT	9010	4.35	6.9	5.15	0.187	0.165

DWG STATUS					ZONE		REVISION HISTORY		AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG								
01JL10	R	01						INITIAL RELEASE / ERSTFREIGABE		A.SEN	J.SCH	M.SKR
18MR11		01	AA				AB	INFORMATION ABOUT VALIDATION ADDED INFORMATION UEBER VALIDATION HINZU		V.KAS	W.HOR	SYS



REMARKS:

- NOT DIMENSIONED GEOMETRY HAS TO BE TAKEN FROM THE CORRESPONDING 3D DATA-FILE
- MAXIMUM DRAFT ANGLE 0° 30'
- MATERIAL SPECIFICATION: SILICON, AUTOLUBRICATION 50 SHORE 2% OIL
- SEALING AREA - RIBS MUST BE FREE OF FLASH, WITHOUT PARTING LINES, CUTS, SINKS, VOIDS AND KNIT.

BEMERKUNGEN:

- NICHT BEMASSTE GEOMETRIEN SIND DEN ENTSPRECHENDEN 3D DATENFILE ZU ENTNEHMEN
- ZULAESSIGE ENTFORMUNGSSCHRAEGE MAX. 0° 30'
- WERKSTOFF: SILIKON, SELBSTSCHMIEREND 50 SHORE 2% OEL
- DICHTFLAECHE - RIPPEN MUSSEN GRATFREI, OHNE TRENNLINIEN, EINFALL, LUECKEN SCHNITTE UND KERBEN SEIN.

VALIDATION BASED ON GTS

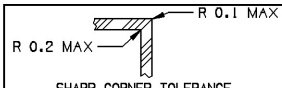
- PRESSURE LEAK TEST BASED ON THERMAL AGE AND SHOCK 0.5 BAR/30'
- THERMAL AGIN 300h 150°
- THERMAL SHOCK 300 CYCLES

VALIDATION ANGELEHNT AN GTS

- WASSERDRUCK-DICHTIGKEITS-TEST ANGELEHNT AN THERMISCHER ALTERUNG UND SCHOCK 0.5 BAR/30'
- THERMISCHE ALTERUNG 300h 150°
- THERMISCHER SCHOCK 300 ZYKLEN

KEY PRODUCT CHARACTERISTICS

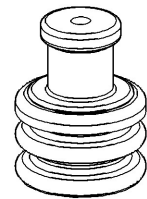
NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
①	SAFETY/COMPLIANCE	◇ FIT/FUNCTION	TOTAL ON DRAWING	0
②	S/C CHECKPOINTS	◇ F/F CHECKPOINTS	LAST NO. USED	0



DIM TO CHECK	DIMENSIONAL RANGE (MM)			
	FROM	TO	> 3	> 10
() DIM FOR HELP	0	3	6	10
HILFSMASSE	3	6	10	18
THEORETIC DIM	TOL. UNLESS OTHERWISE SPECIFIED			
THEORE. MASSE	± 0.1 ± 0.2 ± 0.3 ± 0.4			
	ANGULAR TOLERANCE ± 2°			

SCALE / MASSSTAB: 1:1

SCALE / MASSSTAB: 5:1



DWG TYP PART DRAWING	DISTR CODE
WEIGHT (ØR) SEE CHART	D
VOLUME (CM³) SIEHE TABELLE	
ROUTING	

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:

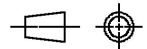
SEE CHART
SIEHE TABELLE

GD&T ACCORDING TO:

ISO 1101

REFERENCE

FIRST ANGLE PROJECTION



DO NOT SCALE

USE MATH DATA



DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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	DATE
DR A.SENEL	30JN10
APVD1 J.SCHATTLING	01JL10
APVD2 M.SIKORA	16SE10
APVD3	
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001 POTENTIELL GEFÄHRLICHE STOFFE UND REZYKLATANTEIL BEMAESS DELPHI 10949001

MATERIAL
SEE CHART/SIEHE TABELLE

DRAWING NAME
SINGLE WIRE SEAL
EINZELDRAHTDICHTUNG

DRAWING NUMBER		13834636	
SIZE	SCALE	FRAME NO	SHEET NO
A2	10:1	1 OF 1	1 OF 1
STG	REV	N/P	AA
R	01		

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