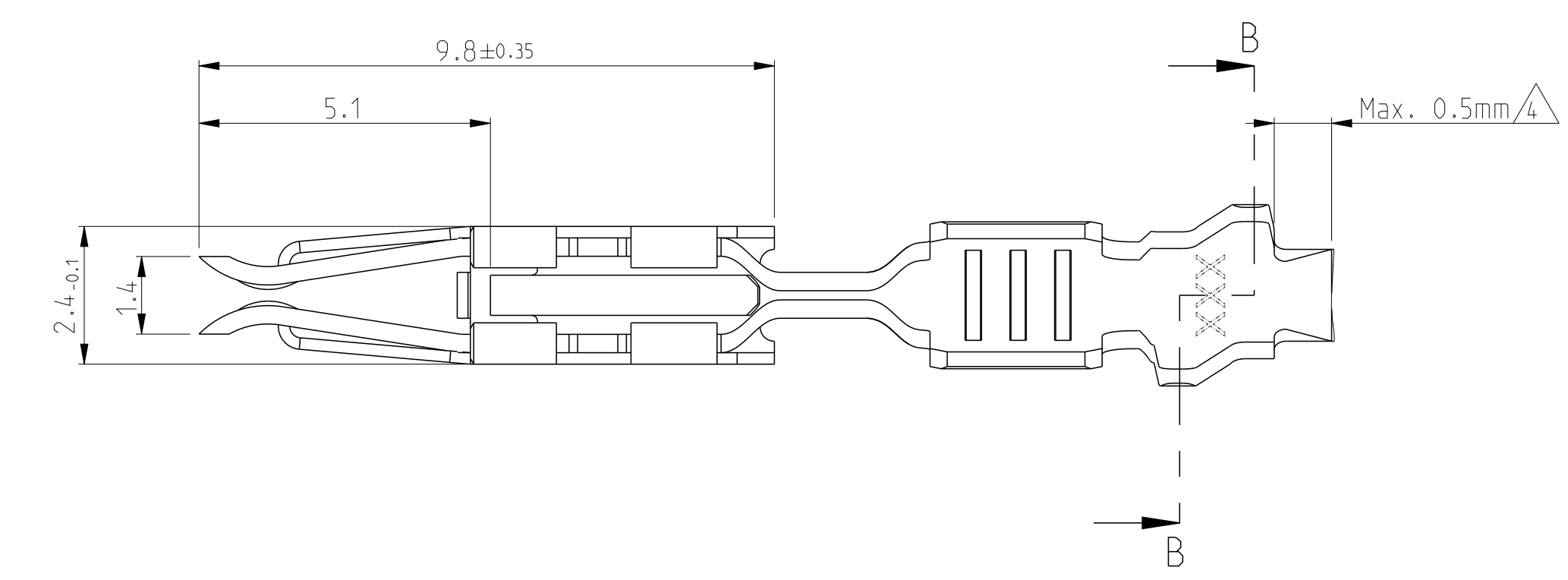
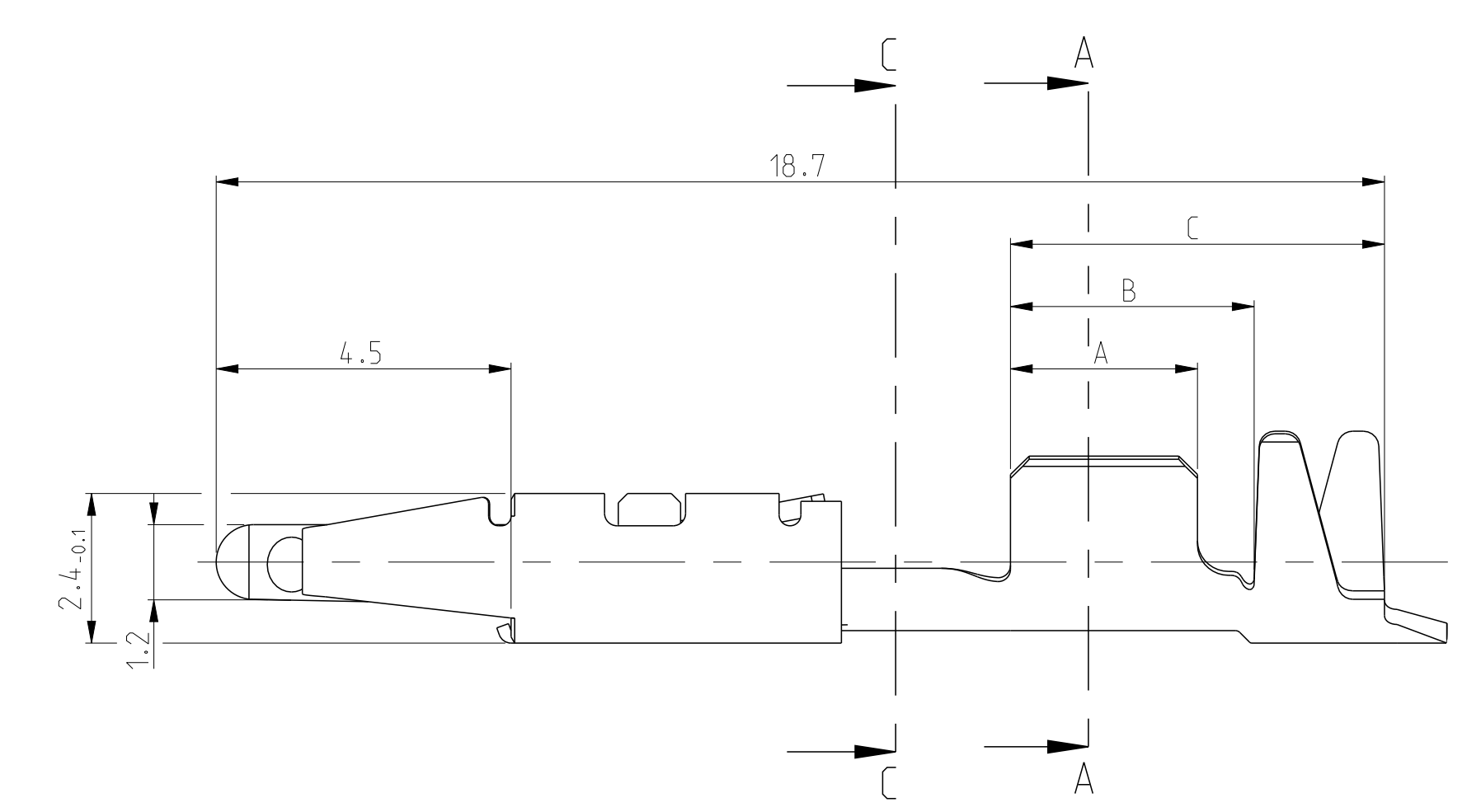
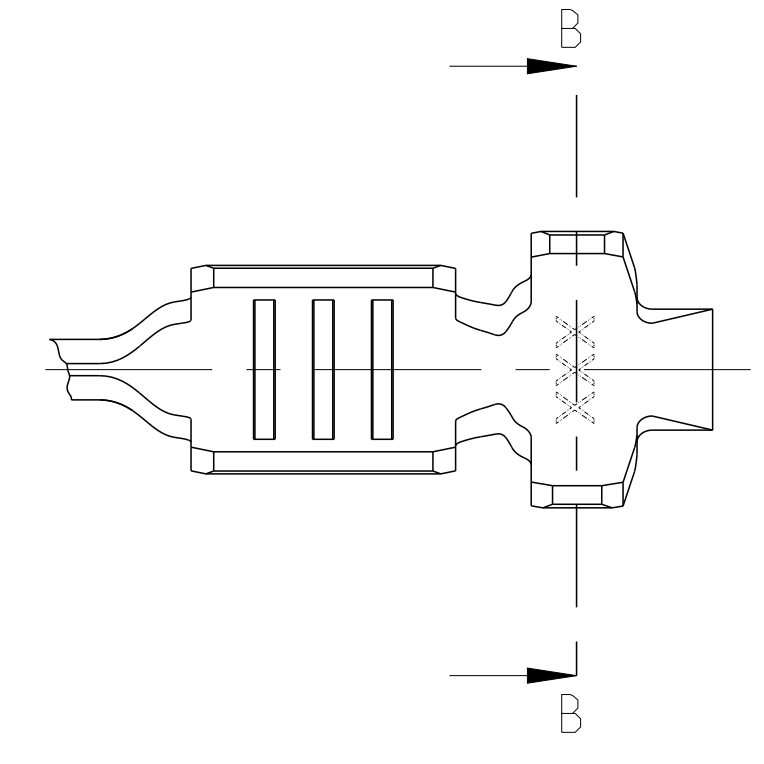
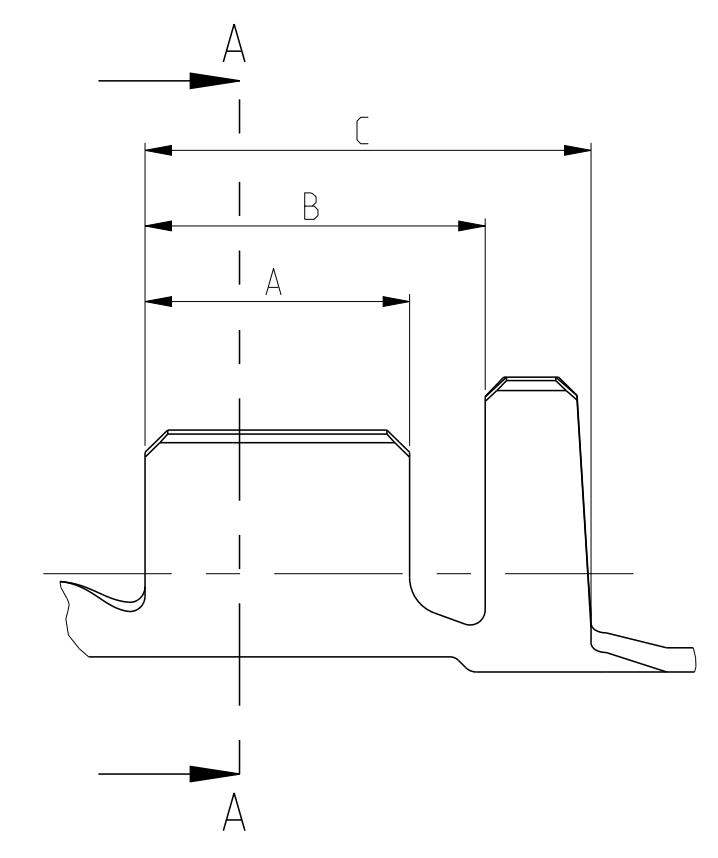


REMARKS
 Bemerkungen

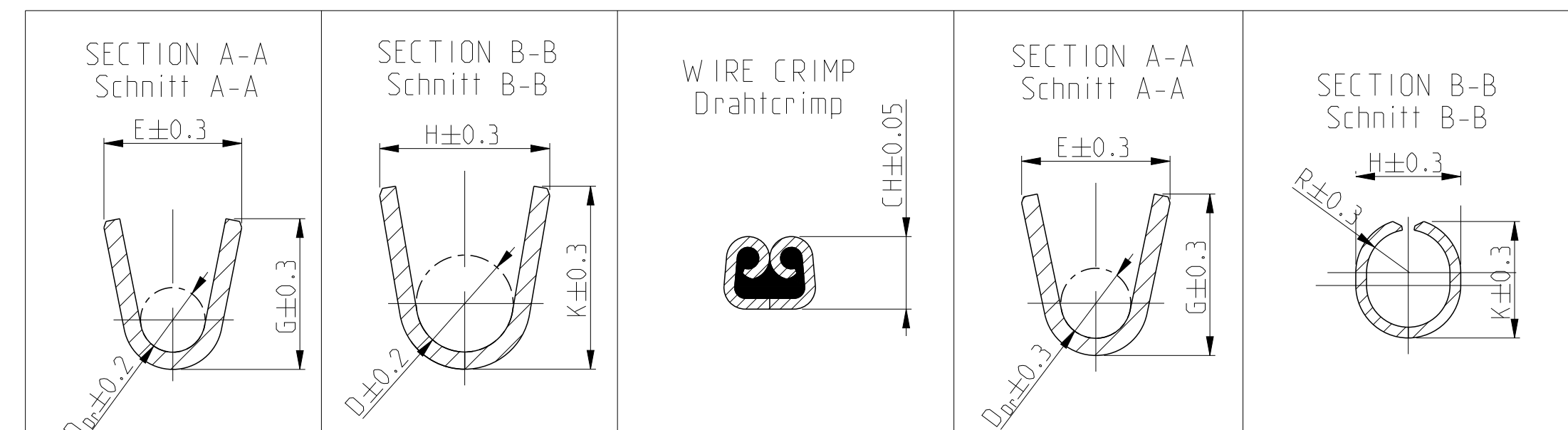
- 1 CONTACT AREA GOLD PLATED MIN. 0.8µm OVER MIN. 1.3µm Ni- LAYER
 REST TIN PLATED MIN. 2µm
 Kontaktzone vergoldet min. 0.8µm über min. 1.3µm Ni - Zwischenschicht
 Rest verzinnt min. 1µm
- 2 CONTACT AREA AND TOUCHING AREA TO CANTILEVER SPRING GOLD PLATED MIN. 0.8µm
 OVER MIN. 1.3µm Ni- LAYER, REST TIN PLATED MIN. 2µm
 Kontaktzone und Anlagefläche zur Überfeder vergoldet min. 0.8µm
 über min. 1.3µm Ni - Zwischenschicht, rest verzinnt min. 1µm
- 3 CANTILEVER SPRING INSIDE AND OUTSIDE 0.8µm Au
 überfeder inner und außen 0.8µm Au
- 4 AFTER CUT-OFF FROM THE CARRIER STRIP
 Nach trennen vom Trägerstreifen
- 5 CURRENT LOADING MAX. 6A AT Tu=25°C
 Strombelastung max. 6A bei Tu=25°C
- 6 BLADE THICKNESS 0.8±0.03 DIN 46244
 Messerstärke 0.8±0.03 DIN 46244
- 7 OBSOLETE



FORM A

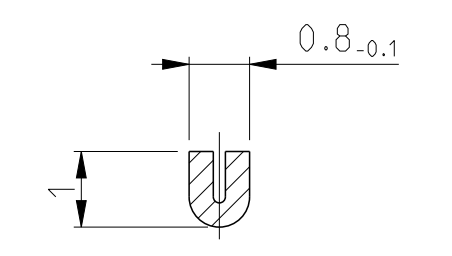


FORM B



TE ORDER-NO. STRIP FROM	REV	TE ORDER-No LOOSE PIECE Einzelanführung	MATERIAL Workstoff	SURFACE Oberfläche	WIRE RANGE Drahtgrößen Bereich (mm ²)	INSULATION Isolations Ø (mm)	WIRE CRIMP Drahtcrimp	INSUL.-CRIMP Isol.-Crimp	WIRE CRIMP Drahtcrimp	WIRE CRIMP Drahtcrimp	LOOSE PIECE Einzelanführung	INSUL.-CRIMP Isol.-Crimp	APPLICATION TOOL Anschlag-WKZ	HAND TOOL Handzange	A	B	C	
929954-4	D	929955-4	CuFe2	PRE-TINNED min. 1µm	1.0-1.5 FLR	max. 2.3	E = 2.8 G = 3.0 D _{cr} = 1.3	H = 3.7 K = 3.9 D = 2.1	1.0mm±1.47 1.25mm±1.56 1.5mm±1.65	Double Crimp Doppelanschlag	0.35-0.75 0.35-1.0 0.50-0.50 0.50-0.75 0.50-1.0	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878469-2	539635-1 with die set 539739-2	3.5	4.5	5.9
929954-3	D	929955-3	CuFe2	PRE-TINNED min. 1µm	1.0-1.5 FLR	max. 2.3	E = 2.8 G = 3.0 D _{cr} = 1.3	H = 3.7 K = 3.9 D = 2.1	1.0mm±1.47 1.25mm±1.56 1.5mm±1.65	Double Crimp Doppelanschlag	0.35-0.75 0.35-1.0 0.50-0.50 0.50-0.75 0.50-1.0	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878469-2	539635-1 with die set 539739-2	3.5	4.5	5.9
929954-2	D	929955-2	CuSn4	PRE-TINNED min. 1µm	1.0-1.5 FLR	max. 2.3	E = 2.8 G = 3.0 D _{cr} = 1.3	H = 3.7 K = 3.9 D = 2.1	1.0mm±1.47 1.25mm±1.56 1.5mm±1.65	Double Crimp Doppelanschlag	0.35-0.75 0.35-1.0 0.50-0.50 0.50-0.75 0.50-1.0	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878469-2	539635-1 with die set 539739-2	3.5	4.5	5.9
929954-1	D	929955-1	CuSn4	PRE-TINNED min. 1µm	1.0-1.5 FLR	max. 2.3	E = 2.8 G = 3.0 D _{cr} = 1.3	H = 3.7 K = 3.9 D = 2.1	1.0mm±1.47 1.25mm±1.56 1.5mm±1.65	Double Crimp Doppelanschlag	0.35-0.75 0.35-1.0 0.50-0.50 0.50-0.75 0.50-1.0	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878469-2	539635-1 with die set 539739-2	3.5	4.5	5.9
929952-8	D	929953-8	CuFe2	PRE-TINNED min. 1µm	0.5-1.0 FLR	max. 2.0	E = 2.6 G = 2.8 D _{cr} = 1.2	H = 3.2 K = 3.4 D = 1.8	0.5mm±1.18 0.75mm±1.27 1.0mm±1.36	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878468-2	539635-1 with die set 539739-2	3	3.9	6
929952-7	D	929953-7	CuSn4	PRE-TINNED min. 1µm	0.5-1.0 FLR	max. 2.0	E = 2.6 G = 2.8 D _{cr} = 1.2	H = 3.2 K = 3.4 D = 1.8	0.5mm±1.18 0.75mm±1.27 1.0mm±1.36	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878468-2	539635-1 with die set 539739-2	3	3.9	6
929952-4	D	929953-4	CuFe2	PRE-TINNED min. 1µm	0.5-1.0 FLR	max. 2.0	E = 2.6 G = 2.8 D _{cr} = 1.2	H = 3.2 K = 3.4 D = 1.8	0.5mm±1.18 0.75mm±1.27 1.0mm±1.36	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878468-2	539635-1 with die set 539739-2	3	3.9	6
929952-3	D	929953-3	CuFe2	PRE-TINNED min. 1µm	0.5-1.0 FLR	max. 2.0	E = 2.6 G = 2.8 D _{cr} = 1.2	H = 3.2 K = 3.4 D = 1.8	0.5mm±1.18 0.75mm±1.27 1.0mm±1.36	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878468-2	539635-1 with die set 539739-2	3	3.9	6
929952-2	D	929953-2	CuSn4	PRE-TINNED min. 1µm	0.5-1.0 FLR	max. 2.0	E = 2.6 G = 2.8 D _{cr} = 1.2	H = 3.2 K = 3.4 D = 1.8	0.5mm±1.18 0.75mm±1.27 1.0mm±1.36	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878468-2	539635-1 with die set 539739-2	3	3.9	6
929952-1	D	929953-1	CuSn4	PRE-TINNED min. 1µm	0.5-1.0 FLR	max. 2.0	E = 2.6 G = 2.8 D _{cr} = 1.2	H = 3.2 K = 3.4 D = 1.8	0.5mm±1.18 0.75mm±1.27 1.0mm±1.36	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878468-2	539635-1 with die set 539739-2	3	3.9	6
929950-4	C	929951-4	CuFe2	PRE-TINNED min. 1µm	0.2-0.5 FLR	max. 1.6	E = 2.1 G = 2.1 D _{cr} = 0.8	H = 2.8 K = 2.8 D = 1.4	0.2mm±0.98 0.25mm±1.00 0.35mm±1.05 0.5mm±1.12	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878467-2	539635-1 with die set 539739-2	2.5	3.75	5.9
929950-3	C	929951-3	CuFe2	PRE-TINNED min. 1µm	0.2-0.5 FLR	max. 1.6	E = 2.1 G = 2.1 D _{cr} = 0.8	H = 2.8 K = 2.8 D = 1.4	0.2mm±0.98 0.25mm±1.00 0.35mm±1.05 0.5mm±1.12	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878467-2	539635-1 with die set 539739-2	2.5	3.75	5.9
929950-2	C	929951-2	CuSn4	PRE-TINNED min. 1µm	0.2-0.5 FLR	max. 1.6	E = 2.1 G = 2.1 D _{cr} = 0.8	H = 2.8 K = 2.8 D = 1.4	0.2mm±0.98 0.25mm±1.00 0.35mm±1.05 0.5mm±1.12	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878467-2	539635-1 with die set 539739-2	2.5	3.75	5.9
929950-1	C	929951-1	CuSn4	PRE-TINNED min. 1µm	0.2-0.5 FLR	max. 1.6	E = 2.1 G = 2.1 D _{cr} = 0.8	H = 2.8 K = 2.8 D = 1.4	0.2mm±0.98 0.25mm±1.00 0.35mm±1.05 0.5mm±1.12	Double Crimp Doppelanschlag	0.35-0.35 0.35-0.50 0.50-0.50	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878467-2	539635-1 with die set 539739-2	2.5	3.75	5.9
928939-4	G	929927-4	CuFe2	PRE-TINNED min. 1µm	0.35-0.75 FLR	max. 1.9	E = 2.3 G = 2.4 D _{cr} = 1.0	H = 3.2 K = 3.1 D = 1.6	0.35mm±1.09 0.50mm±1.16 0.75mm±1.27	Double Crimp Doppelanschlag	0.35-0.75	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878376-2	539635-1 with die set 539739-2	2.9	3.75	5.9
928939-3	G	929927-3	CuFe2	PRE-TINNED min. 1µm	0.35-0.75 FLR	max. 1.9	E = 2.3 G = 2.4 D _{cr} = 1.0	H = 3.2 K = 3.1 D = 1.6	0.35mm±1.09 0.50mm±1.16 0.75mm±1.27	Double Crimp Doppelanschlag	0.35-0.75	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878376-2	539635-1 with die set 539739-2	2.9	3.75	5.9
928939-2	G	929927-2	CuSn4	PRE-TINNED min. 1µm	0.35-0.75 FLR	max. 1.9	E = 2.3 G = 2.4 D _{cr} = 1.0	H = 3.2 K = 3.1 D = 1.6	0.35mm±1.09 0.50mm±1.16 0.75mm±1.27	Double Crimp Doppelanschlag	0.35-0.75	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878376-2	539635-1 with die set 539739-2	2.9	3.75	5.9
928939-1	G	929927-1	CuSn4	PRE-TINNED min. 1µm	0.35-0.75 FLR	max. 1.9	E = 2.3 G = 2.4 D _{cr} = 1.0	H = 3.2 K = 3.1 D = 1.6	0.35mm±1.09 0.50mm±1.16 0.75mm±1.27	Double Crimp Doppelanschlag	0.35-0.75	SECTION A-A Schnitt A-A E±0.3 G±0.3 D _{cr} ±0.3	SECTION B-B Schnitt B-B H±0.3 K±0.3 D±0.3	878376-2	539635-1 with die set 539739-2	2.9	3.75	5.9

SECTION C-C
 Schnitt C-C



REV	DATE	DESCRIPTION	BY	APPD
A1	08.03.06	EXTRACTION TOOL NUMBER CORRECTED	reiner	bruner
A2	04.09.06	MAIN VIEW CORRECTED. SEE ECR-06-021217	reiner	bruner
A3	04.09.06	ECR-14-006422	JB, HJ	PJ

THIS DRAWING IS NOT SUBJECT TO CONSTANT CHANGING SERVICE AND DOES NOT LAY CLAIM TO BE COMPLETE. FOR DEFINITE SPECIFICATION SEE RESPECTIVE TE CUSTOMER DRAWINGS. FURTHER VERSIONS ON INQUIRY.

Diese Zeichnung unterliegt nicht dem ständigen Änderungsdienst und erhebt keinen Anspruch auf Vollständigkeit. verbindliche Angaben sinder jeweiligen TE-Kundenzeichnung zu entnehmen. weiter ausföhrungen auf anfrage

THIS DRAWING IS A CONTROLLED DOCUMENT.	DATE: 29.12.04	APPROVED: 29.12.04	NAME: TE Connectivity
DIMENSIONS: (mm)	TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.20mm	PRODUCT SPEC: 108-18024	APPLICATION SPEC: 114-18163
MATERIAL: SEE TABLE	FINISH: SEE TABLE	WEIGHT: -	SCALE: 1:1
Customer Drawing	Customer Drawing	Customer Drawing	Customer Drawing

Product Group Drawing for: Micro Timer 1 Contact
 Produkt-Gruppen-Zeichnung for: Micro Timer 1 Kontakt

Customer Drawing

SCALE: 1:1 SHEET 1 OF 1 REV A3