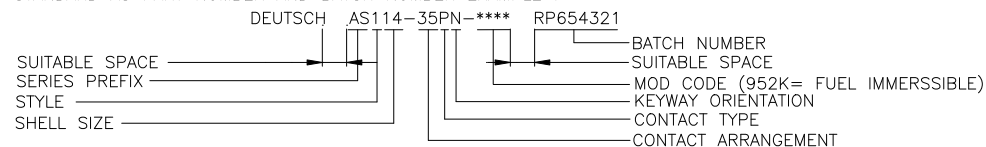
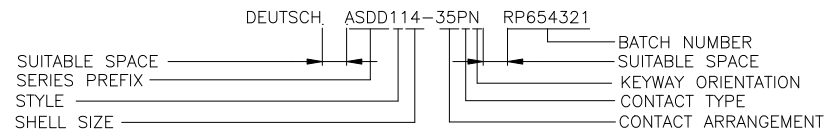


SHELL SIZE	ØA +0.0 -0.13	B +0.0 -0.13	C MAX	D MAX	ØE ±0.10	ØF ±0.05	G' ± 1°					ØH ±0.10	J ±0.10	RK ±0.20
							A	B	C	D	N			
8	12.00	16.05	33.50	17.20	11.20	10.00	77	--	--	113	95	2.00	1.05	5.27
10	15.00	16.05	33.50	20.80	14.22	12.95	81	67	123	109	95	2.00	1.05	6.90
12	19.05	16.05	33.50	25.20	17.39	16.15	75	63	127	115	95	2.00	1.32	8.80
14	22.22	16.05	33.50	28.40	20.55	19.15	74	61	129	116	95	2.00	1.32	10.38
16	25.40	16.05	33.50	30.70	23.72	22.35	77	65	125	113	95	2.00	1.32	11.97
18	28.57	16.05	33.50	34.10	26.89	25.35	77	65	125	113	95	2.00	1.32	13.23
20	31.75	15.29	33.50	37.50	30.06	28.50	77	65	125	113	95	2.00	1.32	14.83
22	34.90	15.29	33.50	40.80	33.24	31.70	80	69	121	110	95	2.00	1.32	16.41
24	38.10	15.29	33.50	44.60	36.41	34.85	80	69	121	110	95	3.20	1.32	18.00

STANDARD AS PART NUMBER AND BATCH NUMBER EXAMPLE :



ASDD PART NUMBER AND BATCH NUMBER EXAMPLE :



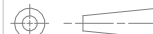
ISSUE	CHANGE	NOTE	DRAWN	CHECKED	APP. ENG.	DATE	ISSUE	CHANGE	NOTE	DRAWN	CHECKED	APP. ENG.	DATE	APP. BUS. UNIT
B	57517	ADH	JAK	JAK	06/08/09									M.MEPHAM
A	53388	NDL	JAK	JAK	23/11/06									

MATERIAL  
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HEAT TREATMENT & FINISH  
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GENERAL TOLERANCES UNLESS OTHERWISE STATED.  
±0.4mm ON WHOLE NUMBERS  
±0.2mm ON ONE PLACE DECIMALS  
±0.1mm ON TWO PLACE DECIMALS  
±1/2° ON ANGLES  
±0.05mm ON DRILLED HOLES  
REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED.

BS 308  
THIRD ANGLE  
PROJECTION



DEUTSCH LTD

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TITLE  
IN-LINE RECEIPT  
AS & ASDD TYPE 1  
ENVELOPE DETAILS

DRAWING NUMBER

603594-ENV

SCALE NTS

DIMS. IN MILLIMETRES