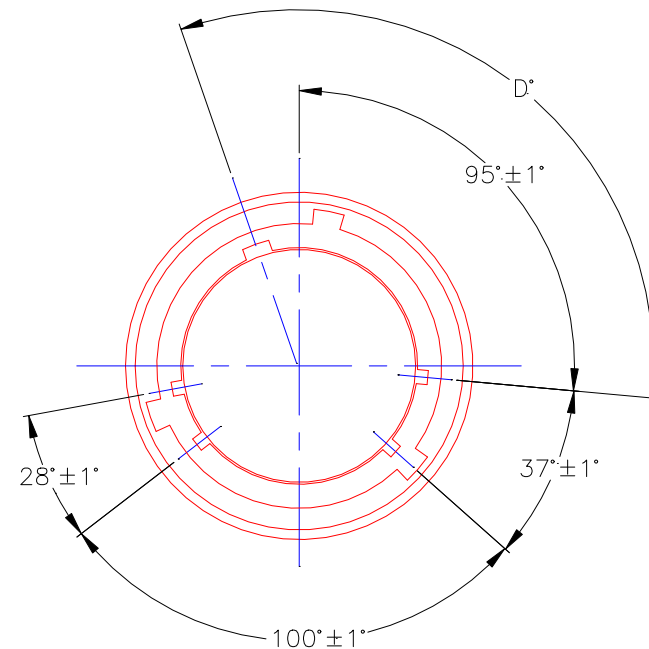
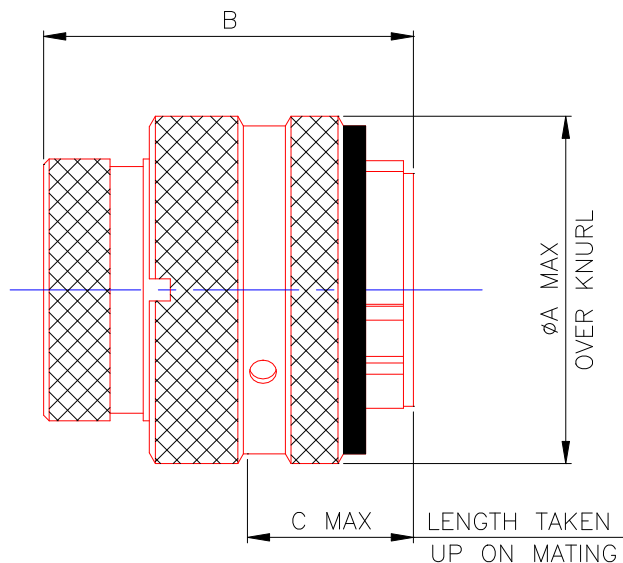
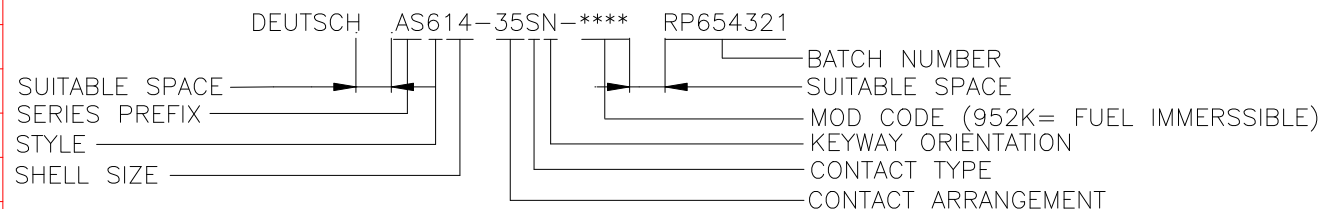


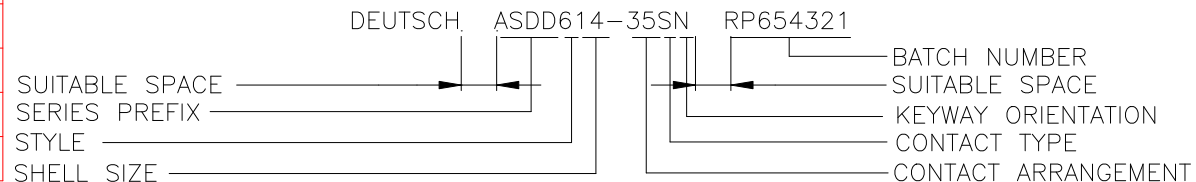


SHELL SIZE	ØA MAX	B MAX	C MAX	D°±1°				
				A	B	C	D	N
8	17.70	33.50	15.0	77	--	--	113	95
10	20.80	33.50	15.0	81	67	123	109	95
12	25.20	33.50	15.0	75	63	127	115	95
14	28.40	33.50	15.0	74	61	129	116	95
16	31.50	33.50	15.0	77	65	125	113	95
18	34.80	33.50	15.0	77	65	125	113	95
20	38.10	33.50	15.0	77	65	125	113	95
22	41.20	33.50	15.0	80	69	121	110	95
24	44.50	33.50	15.0	80	69	121	110	95

STANDARD AS PART NUMBER AND BATCH NUMBER EXAMPLE :



ASDD PART NUMBER AND BATCH NUMBER EXAMPLE :



MATERIAL

HEAT TREATMENT & FINISH

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GENERAL TOLERANCES UNLESS OTHERWISE STATED.

±0.4mm ON WHOLE NUMBERS
±0.2mm ON ONE PLACE DECIMALS
±0.1mm ON TWO PLACE DECIMALS
±1/2° ON ANGLES
±0.05mm ON DRILLED HOLES

REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED.

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TITLE

PLUG ASSEMBLY
AS & ASDD TYPE 6
ENVELOPE DETAILS

DRAWING NUMBER

603595-ENV